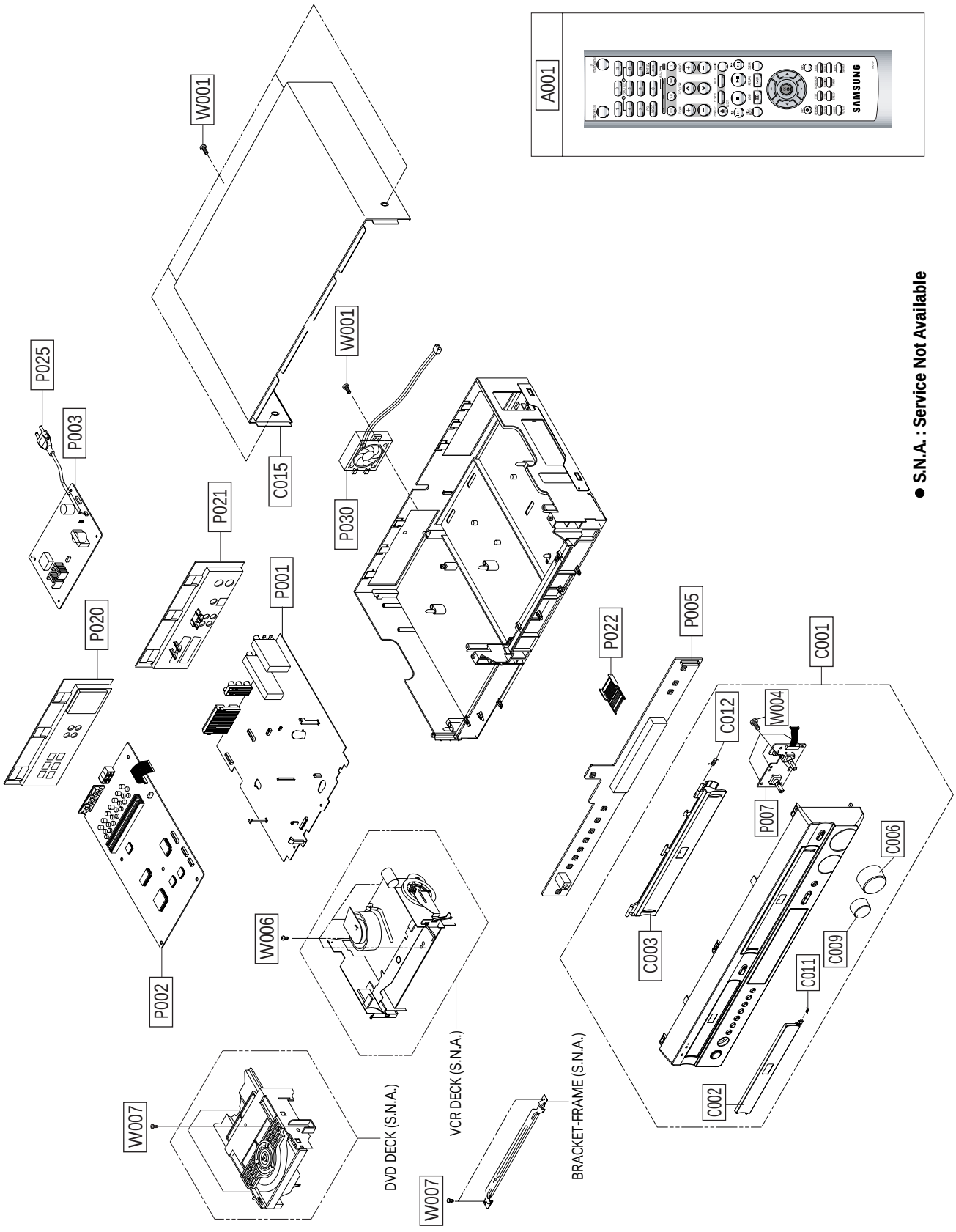
3. Exploded View and Parts List

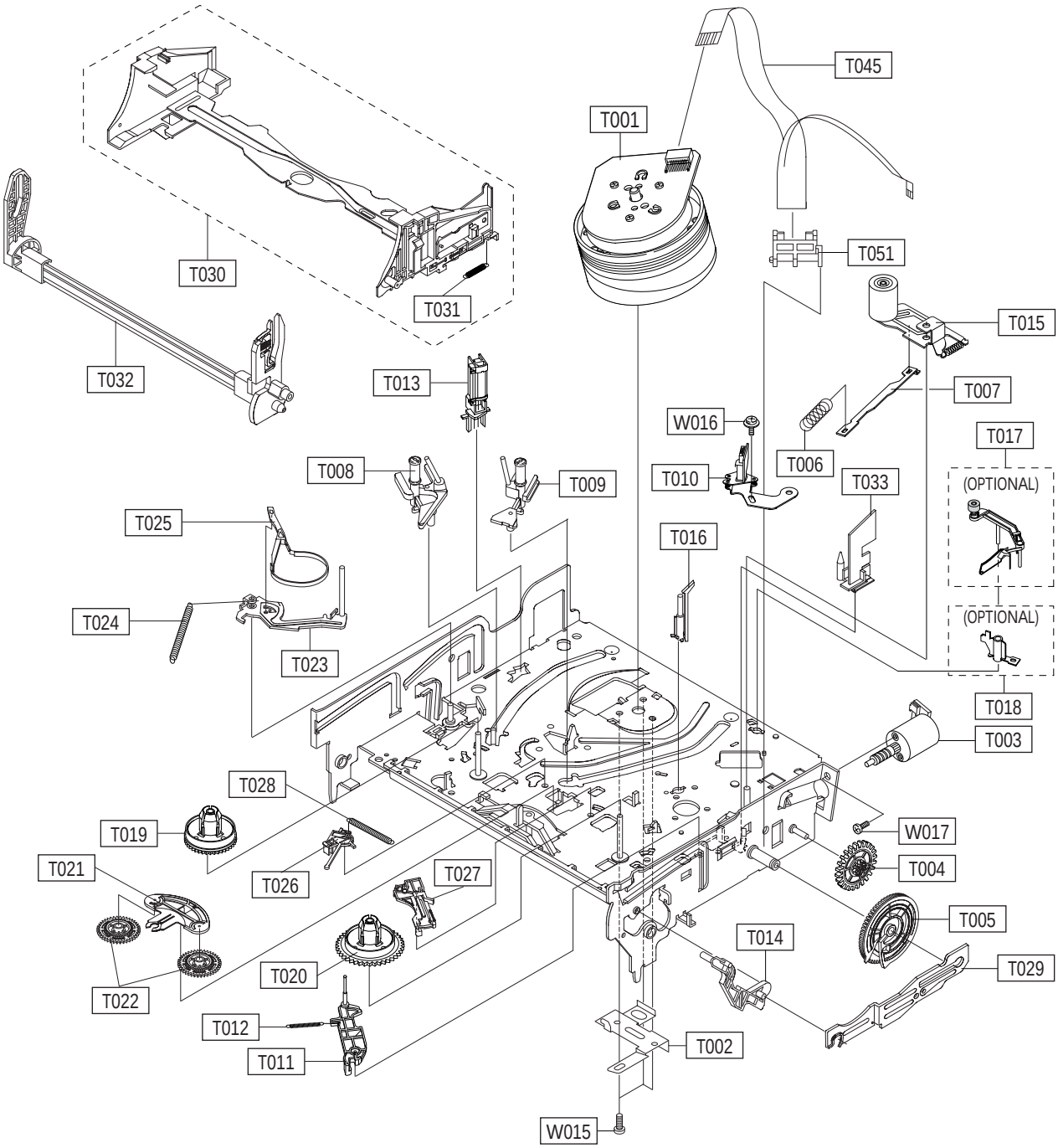
3-1 Cabinet Assembly - - -

3-1 Cabinet Assembly



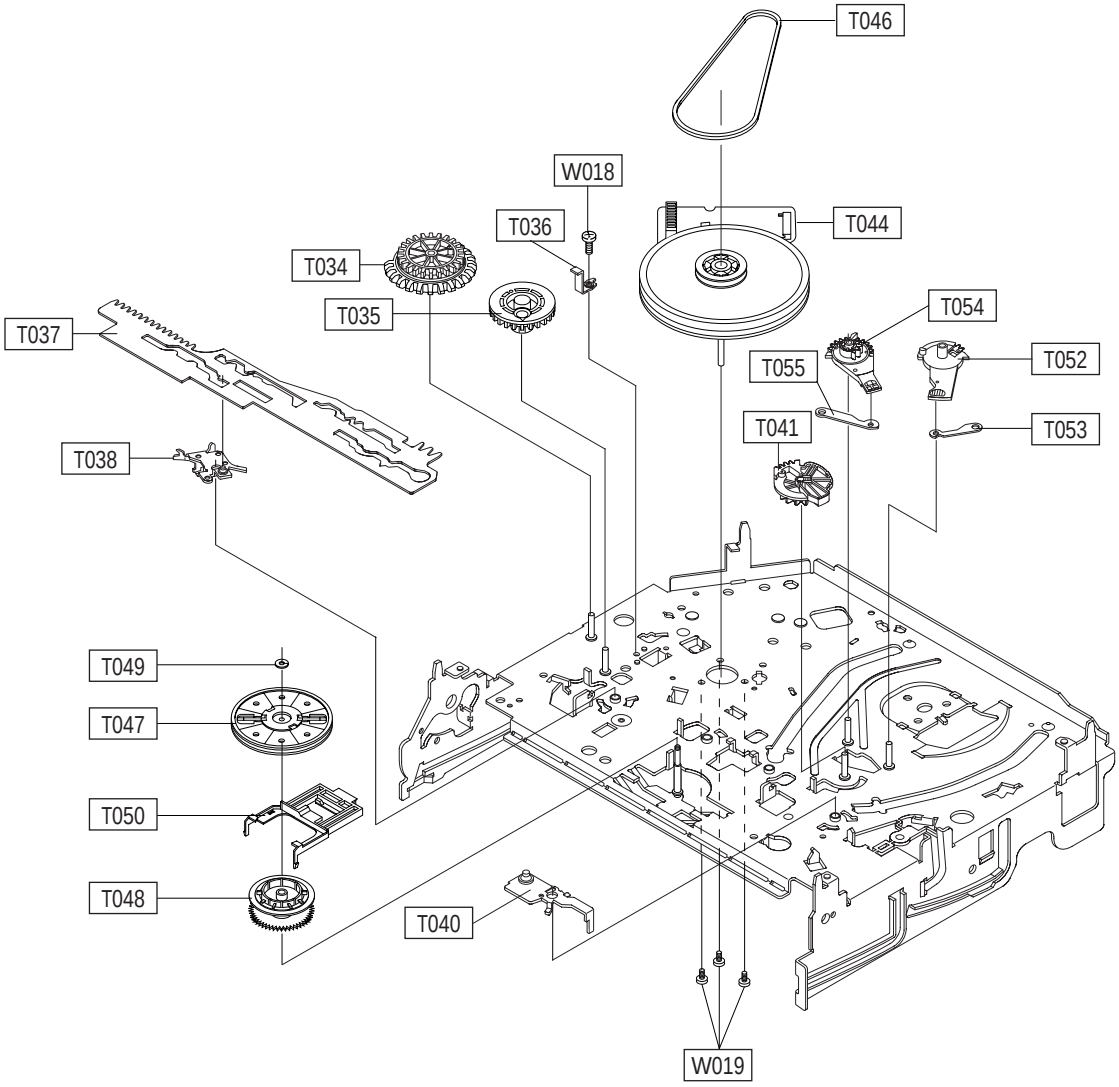
Loc. No	Parts No.	Description ; Specification	Remark
A001	AK59-00015F	REMOCON-ASSY;CHT-500/XEU,SEC,210*55,-,53	
C001	**Refer to table ; page 3-11**	ASSY-PANEL FRONT;	
C002	AK64-00450A	DOOR-TRAY;CHT-8400T,ABS,T3.0,H19,-,-,SIL	
C003	**Refer to table ; page 3-11**	DOOR-CASSETTE;	
C006	AK64-00463A	KNOB-VOLUME;CHT-8400T,ABS,T2.0,W21,L28,H	
C009	AK64-00460A	KNOB-SELECT;CHT-8400T,ABS,T2.0,W16,L20,H	
C011	AK64-00334A	DOOR-SPRING;DVD-V3500,SWPB,,,,-,,	
C012	AK61-00014A	SPRING ETC;COMBO,SUS304,-,-,-,-,-,-,-,-,	
C015	AK97-00928A	ASSY TOP CABINET;TEXTURE+PC SHEET,CHT-50	
P001	**Refer to table ; page 3-11**	ASSY PCB-MAIN;	
P002	**Refer to table ; page 3-11**	ASSY PCB-DVD AMP;	
P003	AK94-00025A	ASSY PCB-SMPS;DVD-CM250/XEF,THEATER	
P005	AK94-00028A	ASSY PCB-F/TIMER;DVD-CM250/XEG,THEATER	
P007	AK94-00003B	ASSY PCB-VOLUME;CHT-250,THEATER-2	
P020	AK61-00179A	CONNECTOR BOARD-DVD;CHT-500,ABS HB,T2.0,	
P021	**Refer to table ; page 3-11**	ASSY-CONNECTOR BOARD;	
P022	3711-005008	CONNECTOR-HEADER;NOWALL,20P,1R,1.5MM,STR	
P025	**Refer to table ; page 3-11**	CBF-POWER CORD;	
P030	AK61-00158A	PAN;RDM4010S,-,T10mm,D40mm,W40mm,1	
W001	6003-000275	SCREW-TAPTITE;BH,+,B,M3,L10,BLK ,SWCH101	
W004	6003-000283	SCREW-TAPTITE;BH,+,B,M3,L8,ZPC(YEL),SWRC	
W006	AC60-12126A	SCREW-BH;-,-,FE,FZY,BH,-,-,4*12,-,-	
W007	AC60-10063A	SCREW-TAPTITE;-,-,L12,ZPC3,+,-,M3,-,SWRC	

3-2 VCR Mechanical Parts (Top Side)



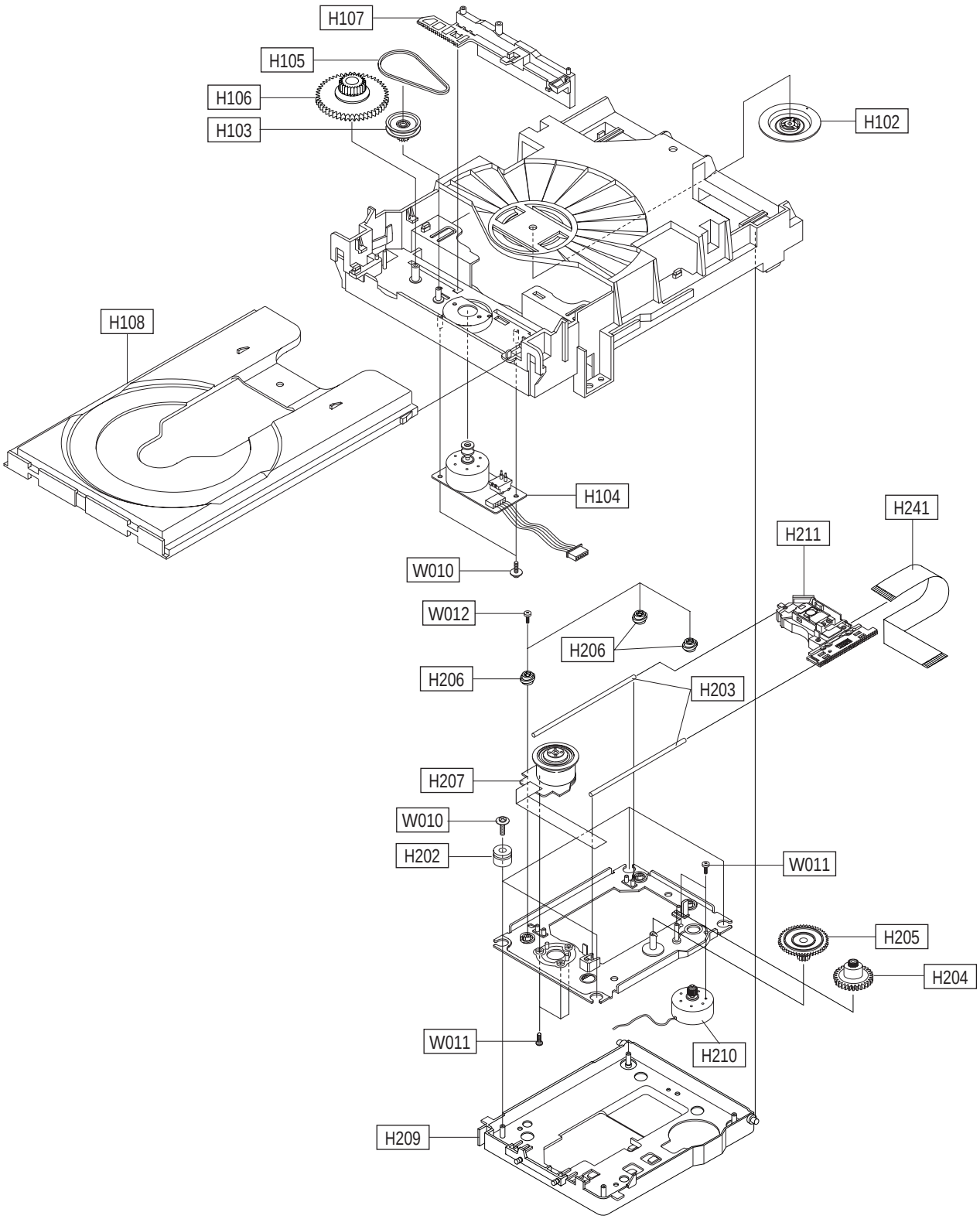
Loc. No	Parts No.	Description ; Specification	Remark
T001	AC97-02064A	ASSY-CYLINDER;PAL,CTS9-DS (KHAN),6PA(ALP	
	AC97-02389A	ASSY-CYLINDER;6SA,CTS9A-DS,FOR KHAN2	SECAM Only
T002	AC61-00161A	PLATE-GROUND DECK;TS-10,SPTE,T0.3,-,-,-,	
T003	AC31-00018A	MOTOR-LOADING ASSY;-,SCORPIO2(TS-10A),-,	
T004	AC66-00008A	GEAR-WORM WHEEL;TS-10,POM,0.8,40,-,NAT,3	
T005	AC66-00011A	GEAR-FL CAM;TS-10,POM,0.8,59,-,BLK,48.48	
T006	AC61-00105A	SPRING ETC-PINCH DRIVE;TS-10,SUS304-WPB,	
T007	AC61-30180A	PLATE-JOINT;X-9,SECC20/20,T0.8,-,-,-,-	
T008	AC66-80142A	SLIDER-SUPPLY ASSY;X-9,SUS,-,-,-,SIL,-	
T009	AC66-80141A	SLIDER-TAKE UP ASSY;X-9,SUS,-,-,-,SIL,-	
T010	AC97-01655A	ASSY-HEAD ACE;-,SCORPIO2(TS-10A),HVMXA11	
T011	AC66-00074A	LEVER-GUIDE(#9);TS-9,PPS,-,-,-,-,BLK,KHA	
T012	AC61-60553A	SPRING ETC-GUIDE 9;X-9,SUS304-WPB,0.25,-	
T013	AC33-00007A	HEAD-FE;-,-,HVFHPOO43A,-,-	
T014	AC66-00005A	LEVER-FL DOOR;TS-10,POM,-,-,-,-,NAT,-	
T015	AC97-02293A	ASSY-UNIT PINCH;SECC+SUS304,TS-10,FOR X-	
T016	AC61-00122A	POST-#8 GUIDE ASS'Y;TS-10,POM+SUS 303,-,	
T017	AC66-00046A	LEVER-HEAD CLEANER ASS'Y;TS-10,POM+URETH	(OPTIONAL)
T018	AC61-50686A	SLEEVE-HEAD CLEANER;-,POM,-,-,-,-,-,-,TS	(OPTIONAL)
T019	AC66-10267A	REEL-DISK S;X-9,POM,-,-,-,-,-,-	
T020	AC66-10268A	REEL-DISK T;X-9,POM,-,-,-,-,-,-	
T021	AC66-30524A	LEVER-IDLER;-,POM,-,-,-,-,BLK,-	
T022	AC66-00039A	GEAR-IDLE;TS-10,PET K3372,0.5,-,-,NTR,28	
T023	AC66-00035A	LEVER-TENSION ASS'Y;TS-10,SECC E20/20+SU	
T024	AC61-00107A	SPRING ETC-TENSION LEVER;TS-10,SUS304-WP	
T025	AC69-00104A	BAND-BRAKE ASS'Y;TS-10,-,-,-,-,-,-	
T026	AC66-30550A	LEVER-S.BRAKE ASSY;-,POM+SUS,-,-,-,X-9	
T027	AC66-30549A	LEVER-T.BRAKE ASSY;-,POM+SUS,-,-,-,X-9	
T028	AC61-00106A	SPRING ETC-BRAKE;TS-10,SUS304-WPB,-,-,-	
T029	AC66-00020A	SLIDER-FL DRIVE;TS-10,SECC ,T1.0,-,-,SIL	
T030	AC61-00120A	HOLDER-FL CASS. ASS'Y;TS-10,-,-,-,-,-,-	
T031	AC61-60561A	SPRING ETC-FL.LEVER-LR;X-9,SUS304 WPB,OD	
T032	AC66-00034A	LEVER-FL ARM ASS'Y;TS-10,-,-,-,-,-,-,-	
T033	AC61-50658A	GUIDE-CASS. DOOR;X-9,POM,-,-,-,NTR	
T045	3809-001429	CABLE-FLAT;30V,80C,140MM,10P,1.25MM,UL28	
T051	AC47-00002A	DAMPER-CAPSTAN;TS-10,POM,-,-,BLACK	
W015	6006-001092	SCREW-ASS'Y MACH;WS,PH,+,M3.0,L6.0,ZPC(Y	
W016	6006-001154	SCREW-ASSY TAPT;WSP,PH,+,M2.6,L5.6,ZPC(Y	
W017	AC60-10515A	SCREW-MACHINE;-,-,M3,L3,PH,+,-,-,ZPC,-	

3-3 VCR Mechanical Parts (Bottom Side)



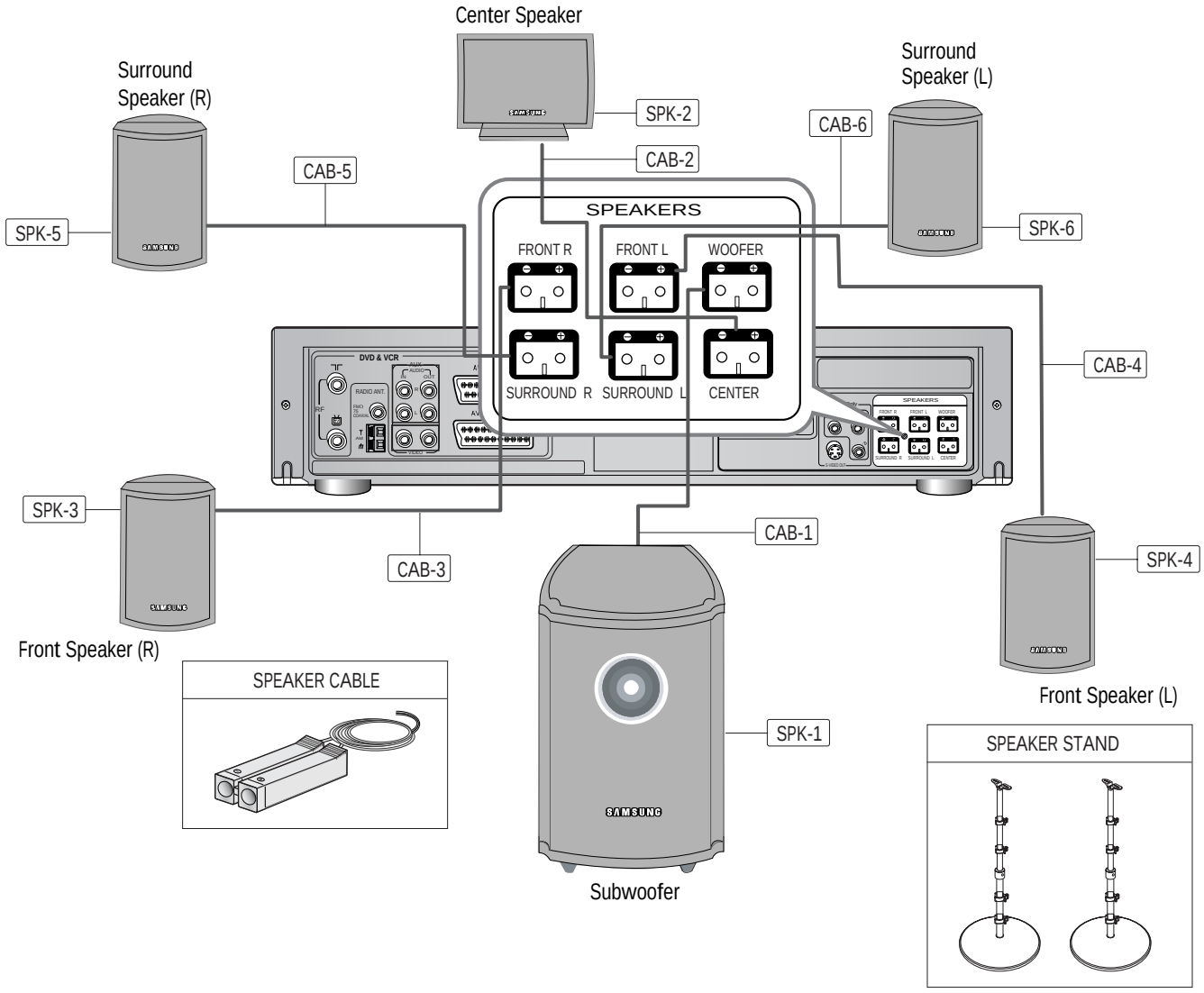
Loc. No	Parts No.	Description ; Specification	Remark
T034	AC66-00009A	GEAR-JOINT 1;TS-10,POM,1.5,17.5(22),-,NA	
T035	AC66-00012A	GEAR-JOINT 2;TS-10,POM,1.0,23,-,BLK,24.6	
T036	AC61-00090A	BRACKET-GEAR;TS-10,SECC E20/20,T0.8,W280	
T037	AC66-00019A	SLIDER-CAM;TS-10,SECC ,T1.2,-,-,SIL,-	
T038	AC66-00017A	LEVER-PINCH DRIVE;TS-10,SECC E20/20,1.0	
T040	AC66-00016A	LEVER-TENSION DRIVE;TS-10,SECC E20/20,1	
T041	AC66-00030A	GEAR-LOADING DR. ASS'Y;TS-10,POM+SWPB,-,	
T044	AC31-00022A	MOTOR BLOWER-CAPSTAN;DMVCMC10A, F2QVB35	
T046	AC66-60051A	BELT-PULLEY;-,5CM-70,2 * 2,-,71.3,-,X-9	
T047	AC61-21012A	HOLDER-CLUTCH ASSY;X-9,ABS,-,-,-,BLK,-	
T048	AC66-20581A	GEAR-CENTER ASSY;X-9,POM,M=O.5,-,-,GRY,-	
T049	AC60-30306A	FASTENER-WASHER SLIT;-,-,ID2.1,OD5.0,T0.	
T050	AC66-00006A	LEVER-UP DOWN;TS-10,POM,-,-,-,-,NAT,-	
T052	AC66-00023A	LEVER-S LOADING;TS-10,POM,-,-,-,-,NAT,-	
T053	AC66-00021A	LINK-LOADING S;TS-10,SECC E20/20,0.8,-,-	
T054	AC66-00024A	LEVER-T LOADING;TS-10,POM,-,-,-,-,NAT,-	
T055	AC66-00022A	LINK-LOADING T;TS-10,SECC E20/20,0.8,-,-	
W018	6003-001450	SCREW-TAPTITE;PH,+,S,M2.6,L5,ZPC(YEL)	
W019	6003-000108	SCREW-TAPTITE;BH,+,B,M2.6,L6,ZPC(YEL),SW	

3-4 DVD Mechanical Parts



Loc. No	Parts No.	Description ; Specification	Remark
H102	AH66-00111B	CLAMPER-ASSY;DP-5,POM+MAGNET,-,-,-,-,-,-	
H103	AK66-00007A	PULLEY-GEAR;DP-9,POM ,-,-,-,-,-,-	
H104	AK31-00003A	MOTOR-LOAD ASSY;SM-2412L2,DP-9,-,-,-,-,-	
H105	6602-001076	BELT-RECTANGULAR;CR,T1.2,4.3%,1.2X25.1,B	
H106	AK66-00008A	GEAR-TRAY;DP-9,POM,-,-,-,-,-,-	
H107	AK66-00009A	SLIDER-HOUSING;DP-9,POM,-,-,-,-,-	
H108	AK63-00008B	TRAY-DISC;DP-9,ABS,-,-,-,-,BLK,DP-9	
H202	AK73-00005A	RUBBER-INSULATOR;DP-9,BUTYL RUBBER,-,-,-	
H203	AH61-50327A	SHAFT-P/U;DP-3,SUS420J2,L84.7,OD3,-,-,-	
H204	AK66-00010A	GEAR-FEED A;DP-9,POM ,-,-,-,-,-,-,-	
H205	AK66-00011A	GEAR-FEED B;DP-9,POM ,-,-,-,-,-,-,-	
H206	AK61-00032A	HOLDER-CAM SKEW;DP-9,POM,-,-,-,BLACK,-	
H207	AK31-00004A	MOTOR SPINDLE;RSM-2606A1,DP-9,350MA,-,-,	
H209	AK64-00052A	CHASSIS-SUB;DP-9,ABS(SR-0320),0,0,0,-,-	
H210	AK31-00005A	MOTOR-FEED ASSY;-,DP-9,-,-,-,-,-,-,-,-,-	
H211	AK97-00166B	ASSY-PICK UP;-,SOH-DSSB T544C,SEM,W/T	
H241	3809-001409	CABLE-FLAT;30V,80C,230MM,24P,1MM,UL2896	
W010	6003-001157	SCREW-TAPTITE;PWH,+,B,M2,L6,ZPC(YEL),SWR	
W011	6001-001370	SCREW-MACHINE;CH,+,M1.7,L3.0,ZPC(YEL),SW	
W012	6002-001086	SCREW-TAPPING;PH,+,B,M1.7,L5.0,ZPC(YEL),	

3-5 Speakers System



Loc. No	Parts No.	Description ; Specification	Remark
CAB-1	AK82-00472A	A/S MATERIAL ASSY-SPEAKER C BL;SP-500,XA	
CAB-2	AK82-00473A	A/S MATERIAL ASSY-SPEAKER C RE;SP-500,XA	
CAB-3	AK82-00474A	A/S MATERIAL ASSY-SPEAKER C GR;SP-500,XA	
CAB-4	AK82-00475A	A/S MATERIAL ASSY-SPEAKER C WH;SP-500,XA	
CAB-5	AK82-00476A	A/S MATERIAL ASSY-VIOLET;SP-500,XAA,SUB	
CAB-6	AK82-00477A	A/S MATERIAL ASSY-C GRAY;SP-500,XAA,SURR	
SPK-1	AK82-00535A	A/S MATERIAL ASSY-SPEAKER;SP-250,XSG,WOO	
SPK-2	AK82-00536A	A/S MATERIAL ASSY-SPEAKER;SP-250,XSG,CEN	
SPK-3	AK82-00540A	A/S MATERIAL ASSY-SPEAKER;SP-250,XSG,FRO	
SPK-4	AK82-00539A	A/S MATERIAL ASSY-SPEAKER;SP-250,XSG,FRO	
SPK-5	AK82-00537A	A/S MATERIAL ASSY-SPEAKER;SP-250,XSG,SUR	
SPK-6	AK82-00538A	A/S MATERIAL ASSY-SPEAKER;SP-250,XSG,SUR	
STAND	AK61-00134F	STAND-SPEAKER ASSY;ST-250,SUS304,-,W240,	(OPTION)

MODELS	C001	C003	P001	P002	P021	P025
DVD-CM250/XEG	AK97-00626P	AK64-00448G	AC92-01574A	AC92-01562A	AC97-02352A	3903-000091
DVD-CM250/XEF	AK97-00626N	AK64-00448G	AC92-01573A	AC92-01562A	AC97-02352A	3903-000091
DVD-CM250/SED	AK97-00626N	AK64-00448G	AC92-01573A	AC92-01562A	AC97-02352A	3903-000091
CHT-250/XEV	AK97-00626N	AK64-00448G	AC92-01576A	AC92-01562A	AC97-02352A	3903-000091
DVD-CM250/XEUI	AK97-00626P	AK64-00448G	AC92-01574A	AC92-01562A	AC97-02352A	3903-000100
DVD-CM250/XEU	AK97-00626P	AK64-00448G	AC92-01574A	AC92-01562A	AC97-02352A	3903-000100
DVD-CM250/XEL	AK97-00626P	AK64-00448G	AC92-01574A	AC92-01562A	AC97-02352A	3903-000091
DVD-CM250/XET	AK97-00626P	AK64-00448G	AC92-01574A	AC92-01562A	AC97-02352A	3903-000091
DVD-CM250/XEC	AK97-00626P	AK64-00448G	AC92-01574A	AC92-01562A	AC97-02352A	3903-000091
DVD-CM250/XEE	AK97-00626P	AK64-00448G	AC92-01574A	AC92-01562A	AC97-02352A	3903-000091
DVD-CM250/XEP	AK97-00626P	AK64-00448G	AC92-01574A	AC92-01562A	AC97-02352A	3903-000091
CHT-250/FES	AK97-00626R	AK64-00448G	AC92-01575A	AC92-01562A	AC97-02352A	3903-000091
DVD-CM250/EUR	AK97-00626P	AK64-00448G	AC92-01575A	AC92-01562A	AC97-02352A	3903-000091
CHT-250/AFR	AK97-00626T	AK64-00448G	AC92-01576A	AC92-01562A	AC97-02352A	3903-000091
DVD-CM250/XEO	AK97-00626P	AK64-00448G	AC92-01575A	AC92-01562A	AC97-02352A	3903-000091
DVD-CM250/XEH	AK97-00626P	AK64-00448G	AC92-01575A	AC92-01562A	AC97-02352A	3903-000091
DVD-CM250/XSA	AK97-00626R	AK64-00448G	AC92-01577A	AK92-00459A	AC97-02352B	3903-000094
DVD-CM250/RAD	AK97-00626R	AK64-00448G	AC92-01578A	AK92-00459A	AC97-02352B	3903-000094
CHT-1515/HACO	AK97-00626S	AK64-00448H	AC92-01579A	AK92-00459A	AC97-02352B	3903-000091
CHT-250/XSG	AK97-00626Q	AK64-00448G	AC92-01579A	AK92-00459A	AC97-02352B	3903-000091
CHT-250/TAW	AK97-00626Q	AK64-00448G	AC92-01579A	AK92-00459A	AC97-02352B	3903-000091
CHT-250/UMG	AK97-00626Q	AK64-00448G	AC92-01579A	AK92-00459A	AC97-02352B	3903-000100
CHT-250/ELT	AK97-00626Q	AK64-00448G	AC92-01579A	AK92-00459A	AC97-02352B	3903-000091
CHT-250/SAM	AK97-00626Q	AK64-00448G	AC92-01579A	AK92-00459A	AC97-02352B	3903-000091
CHT-250/XST	AK97-00626Q	AK64-00448G	AC92-01579A	AK92-00459A	AC97-02352B	3903-000091
CHT-250/XSS	AK97-00626Q	AK64-00448G	AC92-01579A	AK92-00459A	AC97-02352B	3903-000091
CHT-250/SMR	AK97-00626Q	AK64-00448G	AC92-01579A	AK92-00459A	AC97-02352B	3903-000091
CHT-250/XSV	AK97-00626Q	AK64-00448G	AC92-01579A	AK92-00459A	AC97-02352B	3903-000091
CHT-250/XSH	AK97-00626Q	AK64-00448G	AC92-01579A	AK92-00459A	AC97-02352B	3903-000100
CHT-250/XTL	AK97-00626Q	AK64-00448G	AC92-01579A	AK92-00459A	AC97-02352B	3903-000091
CHT-250/BPT	AK97-00626Q	AK64-00448G	AC92-01579A	AK92-00459A	AC97-02352B	3903-000091
CHT-250/XFA	AK97-00626R	AK64-00448G	AC92-01578A	AK92-00459A	AC97-02352B	3903-000091

MEMO